

**Directions from the north:** From I-90 East, exit West on Hwy 30. Exit south on Stoughton Road (Hwy 51). Turn left (east) onto Pflaum Road. Follow Agriculture Drive to the right. Turn left on World Dairy Drive. Fen Oak is the circle drive on the right. Parking and entrance are to the rear of the building.

**Directions coming from the south:** From I-90 West, exit west onto Madison's south beltline Hwy 12/18. Exit right (north) onto Hwy 51 (Stoughton Road). Turn right (east) onto Pflaum Road. Follow Agriculture Drive to the right. Turn left on World Dairy Drive. Fen Oak is the circle drive on the right. Parking and entrance are to the rear of the building.

**Directions from the West:** From 12/18, exit left (north) onto Hwy 51 (Stoughton Road). Follow "from the south" directions at Pflaum Road.

