

Integrated Lean Project Delivery

Healthcare in the Built Environment Conference - March 14, 2018

FX



Topics of Discussion

- CH&MC Project
 Highlights
- Current State of D&C
- ILPD Discovery
- Lean and Integrated Project Delivery
- Lean Tools





Project Highlights

- Transforming CH&MC from a regional hospital to an internationally known specialty pediatric hospital
- Lease for NICU space in Methodist Hospital ends on May 31, 2021
- Target date of hospital addition completion is February 2021



Project Highlights

- Hubbard Center for Children
 \$383 M Project Cost
 - o 427,000 SF additiono 42,000 SF renovation
- East Parking Garage
- o 762 stalls
- Increasing the number of inpatient beds from 184 to 220



Important Project Considerations

- Design and construction that will meet the needs in the community for a very long time
- State of the art facility
- Children's competes for pediatric specialists and the facility makes a big difference in attracting talent
- Hospital is full very often and children have to be transported to other children's hospitals outside of Omaha



Project S	chedule					
2016	2017	2018	2019	2020	2021	2022/2023
Team Development Scher Precon/	Prelim. IPC natic Design Park. Park. Design D Bid P	Agreement Signed D300 Agreement Sign Park Gar. D/B A Gar. Des evelopment Park. Ga ackage Preparation	ned greement Signed r Canst.	Mo: Pro	st important ject Goal (COS	
			Hospital Construction	CH&MC Transit First Pati	lon ent Day	ital Renovation











































ILPD Discovery

- CH&MC was introduced to ILPD on a tour to Akron Children's Hospital in 2013
- The team toured UHS' Henderson Hospital in June 2016
- New 140,000 SF, 4 story hospital
- Constructed in 13 months
 June 15, 2015 to July 15, 2016
- First patient day was October 31, 2016
- CH&MC and CBRE toured Piedmont Hospital in August of 2016



Big Ideas Learned

- Established Estimated Maximum Price
 prior to start of construction
- One Integrated team with Owner, A/E, CM and trade partners signing agreement
- Owner's Project schedule met
- No RFI's (waste)
- Produce a higher quality product
- Incentivize team to meet project goals, Conditions of Satisfaction (COS)
- Decrease Claims





































Conditions of Satisfaction – C.O.S.

"There must be consistency in direction" – W. Edwards Deming

- <u>Why</u> Conditions of Satisfaction are a decision making guide and align the team's focus.
- <u>What</u> Each CoS is a commitment and all team members are responsible for delivering according to the CoS. By agreeing to and signing up to the CoS the project team members make a Reliable Promise to one another. The Project CoS define what "success" means for the project team.
- When CoS should be co-developed as soon as possible, but should not be finalized until all the key players are engaged to have input and agree to the CoS.

Conditions of Satisfaction (from Henderson Hospital)

- Patient Satisfaction & Long Term Energy Efficiency
- New Design & Construction Standards
 Stakeholders say we are their #1
- Customers
- · Wow Factor systems, means & methods
- One or more improvements each day
- Tell a good story
- Deliver the Project for \$170 M
- First patient day was October 31, 2016





CHMC Conditions of Satisfaction – ranked in order and percentage of incentives; Category Category - Category











Team Building

- · Monthly pot luck lunches
- Ice breaker at the beginning of each meeting
- · Study action teams book club 5 Dysfunctions of a Team
- Switch
- Speed of Trust



Innovation – Generation of Lean ideas

- Group purchasing of commodities
- A65 grade steel in lieu of A36 grade steel for columns \$500,000 savings
 Early steel mill order package and start of steel detailing
- Unitized curtain wall cost and schedule savings
- Owner purchase of small tools
 Project purchase of ladders and lifts to be used by all trades
 Prefabrication patient headwalls
 Integrated IT/OT Cyber Platform



Innovation & the Use of CbA and A3's

- Thinking like a Designer and Contractor o NEC 700.10.D
- Temporary SPC power
- Central Plant Location
- Helistop Location
- Patient Headwalls
- Utility Power Options



PROFILE PRODUCT CAUSIAN NON ADMILTON		Option A			Option 02	_	
Call DMPC recovering of semanenticities for calling OF 12 stags	Weighted	MV III == Decis			And a many line of		
Dette 5-28-2217	Marchale		_	-		-	
Petient Laborg (statute statisticant) loss is Better when interfacing a th Erer Bys	Archar	Phased Deveration ORED Gutage on A Par-			OPPD Outage on N Per-		
tak a toherantly retraduced	Adaptor 100		19755	15		-300%	3.00
Composition Coverd/Complexity less is Better	Artiste	Many 4804 good penetri, service re-realiz- Fire Rate R. Carill Friendly Ting Say Rev Rev Each Servicement at N. S. Caril			10		
territining R of Liveour and Incontain.	Advertage #		401	All months	saturi Partes & Part early in project	100%	10
Bank Water Stately Area rick is hatthir	Apilian	logald at later statistic mass b Stream black stream glace with the		il int	inet) (bit (mest werit) na new tuant fall raulie across North dock ode		
threat special of the splatest makes	Adeptivet 1	and the	875	10	spontert to spreave to	100%	- 10
Use of Ecuprotein Space less space is better	Attractor	(Helter up ing input cases) 125 Affigure (m. 1. available Galif insuline cases for MS Afri			(han to hanger tan Final ribus K) NLS 625(genn rim to bound time sub 567 (10) required		
	Advertury M		6475	37	institution in	1004	14
Children's Haustal Genetity Mare is Better	an inc	Chiterin MY be and Mr Chiterin MY CQ MN32 is under utilised			OFFO neers \$F5 11995 reamans My 10 3 movies added trie gate		
	Advertige BC		1.000	0	multimells	1000	30
Di Operation Duck Discoglisso Lassi inggat is better (38 sinitari en per dagi	Aminte	N shear struct 4/15 - 6/12 for MPI ductions travits (struggesters well avail 12 with 5/22 - 6/18 (stalling) 6/2 + 8 and 5 docks that		1/13+m afte	on shut 3/1-1/17 for duotsens see trail compactors (for \$60 grid) 7/1 bein N and 5 dates start		
	Adverture To	and data data	-	28	Solesetter.	80%	47



Last Planner Planning System

- · Produces smooth, predictable work flow
- · Reveals roadblocks on system performance
- Creates capacity to do additional improvements
- Builds responsibility, judgment and confidence
- · Measures and improves Team's reliability





Project Scope Reduction

- June 2017 request to reduce the project cost by \$50 - \$60 M (\$436 M to \$383 M)
- IPD Team collaborated to reduce scope of
- project
- Eliminate LL5 SOE (cost) and schedule
 Consolidate HVAC to Level 3 from LL5 and 7th Floor
- · Move Central Plant to East end of Addition
- Construct all of Imaging within addition
- Shell one patient floor
 Reduce renovation
- Overall scope of project from 587,000 SF to 469,000 SF – one and a half months to complete





